P.O. BOX 338 RANCHO CORDOVA, CA 95741 916/635-8159

IN STOCK

TUBE CLAMPS

nuclear grade

for

I&C tubing

and small bore pipe

PRODUCED TO ASME IN ME. NOA

development inc.

P.O. BOX 338 RANCHO CORDOVA, CA 95741 916/635-8159

OUR SEISMIC CLAMPS IN USE AT THE FOLLOWING PLANTS

BEAVER VALLEY

CATAWBA

MILLSTONE

CONNECTICUT YANKEE

PILGRIM

ROBINSON

SURRY

POINT BEACH

HARRIS

NINE MILE POINT

SEABROOK

BELLEFONT

ST. LUCIE

LIMERICK

RIVERBEND

FITZPATRICK

PILGRIM

CLINTON

CALLOWAY

TURKEY POINT

INDIAN POINT

HATCH

SAN ONOFRE

BRUCE

WATERFORD

SUSQUEHANNA

WOLF CREEK

ZIMMER

CALVERT CLIFFS

HANFORD 2

DAVIS-BESSE

COOPER

FARLEY

ARKANSAS

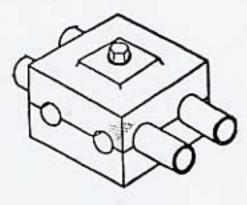
CRYSTAL RIVER

GINNA

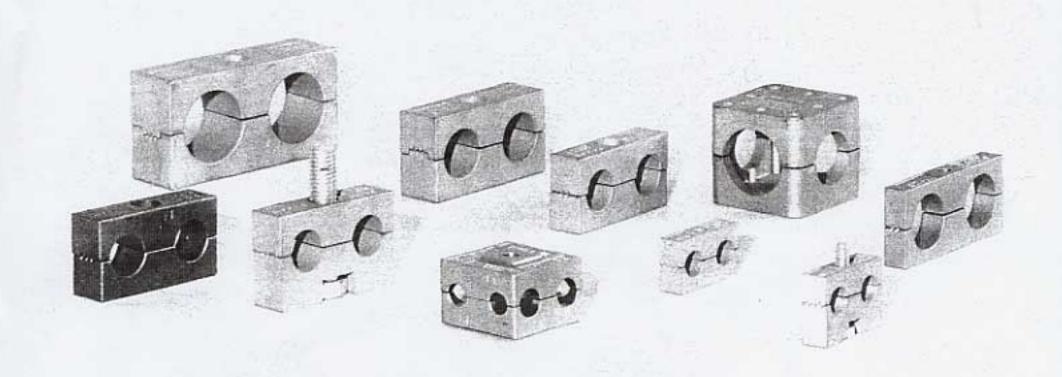
OYSTER CREEK

Cirard development inc.

P.O. BOX 338 • RANCHO CORDOVA, CALIFORNIA 95741 PHONE (916) 635-8159



PAT & PAT PEND



NUCLEAR GRADE SEISMIC TUBING CLAMPS

SIZES AVAILABLE:

TUBING: 3/16, 1/4, 3/8, 1/2, 3/4, 1, 11/2 INCH DIAMETER

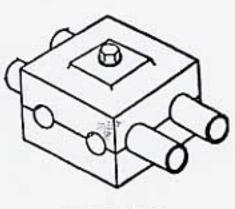
PIPE: 3/8, 1/2, 3/4, 1 INCH DIAMETER

AVAILABLE IN STAINLESS STEEL, BRASS, MONEL

PRODUCED TO ASME III NF, NCA

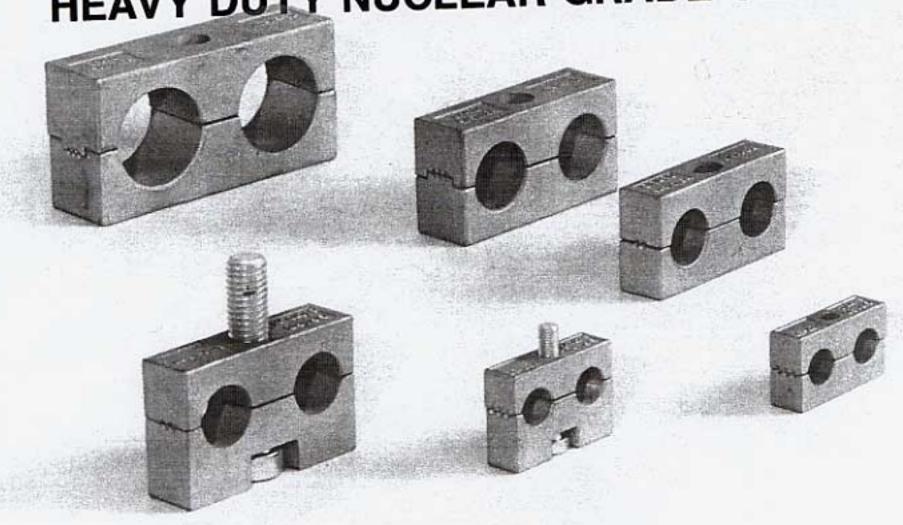
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PAT. & PAT. PEND.

HEAVY DUTY NUCLEAR GRADE CLAMPS



UPPER ROW, FROM LEFT TO RIGHT

11/2 T-MS-2D & 3D, For 11/2 inch tubing on 21/4 inch centers; Block size 41/2 x 21/4 x 11/4 inches 1 T-MS-2D & 3D, For 1 inch tubing on 1¾ inch centers; Block size 3¼ x 1¾ x 1 inches %T-MS-2D & 3D, For ¾ inch tubing on 1½ inch centers; Block size 2¾ x 1½ x ¾ inches

LOWER ROW

34T-MSW-2D & 3D; Weld down variation of 34 T-MS-2D & 3D; Block size 234 x 134 x 34 inches LEFT; Weld down ordinary clamp; Block size 1¾ x 1¼ x ½ inches RIGHT; Ordinary clamps 3/16, 1/4, 3/6, 1/2 inch tubing on 15/16, inch centers; Block size 13/4 x 1 x 1/2 inches

> ORDINARY SERIES CLMAPS USE 1/4 INCH DIAMETER ANCHOR BOLT MS SERIES CLAMPS USE 1/2 INCH DIAMETER ANCHOR BOLT

AVAILABLE IN STAINLESS STEEL, BRASS, MONEL CLAMPS PRODUCED TO ASMEIII, NOA, NF



1 1/2-MS-2D, -3D

1/4-3/8T-500SS-2D, -3D 3/8-1/2T-500SS-2D, -3D 3/4-1T-551SS-2D, -3D

3/8-1/2P-550SS-2D, -3D

3/4-1P-550SS-2D, -3D

3/4T-MSW-2D, -2D

1 1/2-MSW-2D, -3D

1T-MSW-2D, -3D

3/8T-2DW, 3DW

1/2T-2DW, 3DW

1/2T-000-2D-3D-SS

1/2T-2/2-RB-3D

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TUBE CLAMP PART NUMBERS

-2D signifies a tube guide, -3D signifies an anchor

1/4T-2D, -3D	Ordinary Tube Clamp for 1/4 inch tubeing	
3/8T-2D, -3D	Ordinary Tube Clamp for 3/8inch tubeing	
1/2T-2D, -3D	Ordinary Tube Clamp for 1/2inch tubeing	
3/4T-MS-2D, -2D	Holds 2 ea. 3/4 inch tubes	
1T-MS-2D, -3D	Holds 2 ea. 1 inch tubes	

Seismic 2-way Tube Clamp

Holds 2 ea. 1 1/2 inch tubes

Holds 1/4 or 3/8	inch tube
Holds 3/8 or 1/2	inch tube
Holds 3/4 or 1 in	ch tube

Seismic 2-way Pipe Clamp Holds 3/8 or 1/2 inch pipe Holds 3/4 or 1 inch pipe

Weld down Clamps

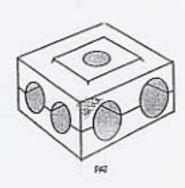
Holds 2 ea. 3/4 inch tubes, bottom saddle welds down Holds 2 ea. 1 inch tubes, bottom saddle welds down Holds 2 ea. 1 1/2 inch tubes, bottom saddle welds down

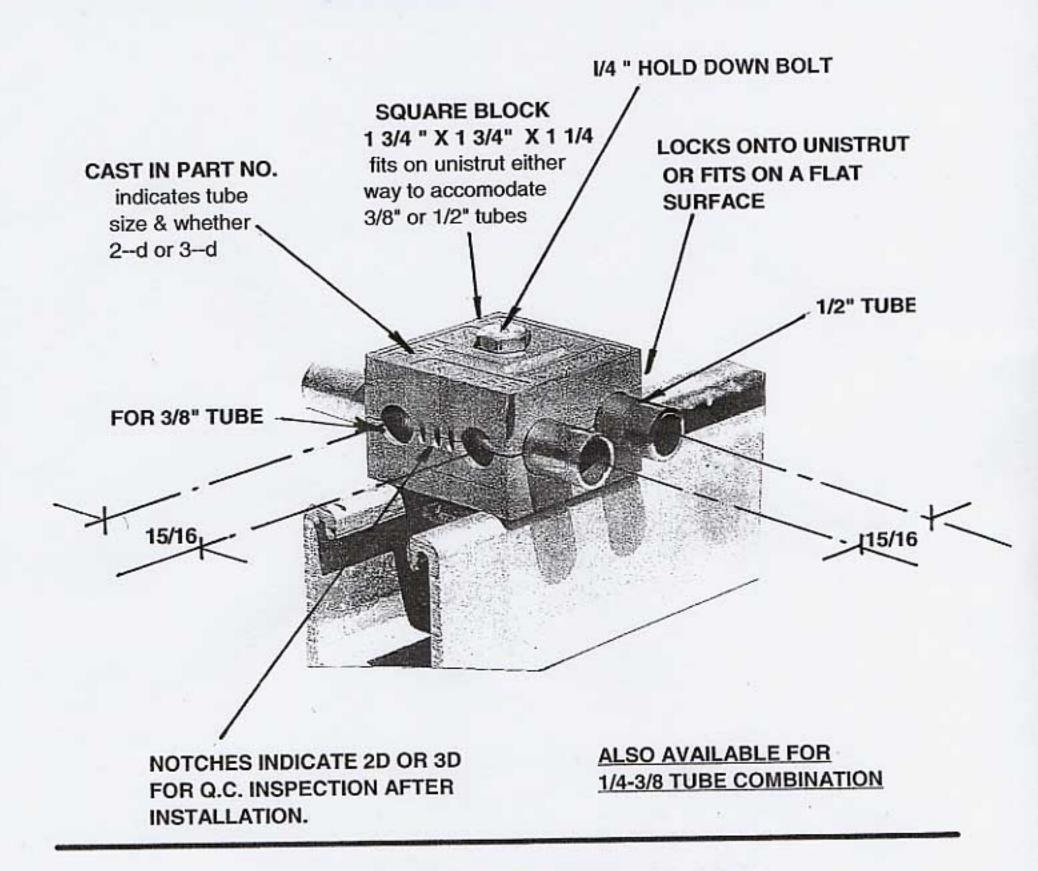
Holds 2 ea. 3/8 inch tubes, bottom saddle welds down Holds 2 ea. 1/2 inch tubes, bottom saddle welds down

Special Clamps

Guides or Anchors 1/2 inch tube, weld down,2 bolts Holds 2ea ½ inch tubes,parallel,side by side,special for River Bend







2-WAY SEISMIC TUBING CLAMP

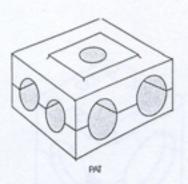
NUCLEAR GRADE

2--DIRECTIONAL OR 3 DIRECTIONAL

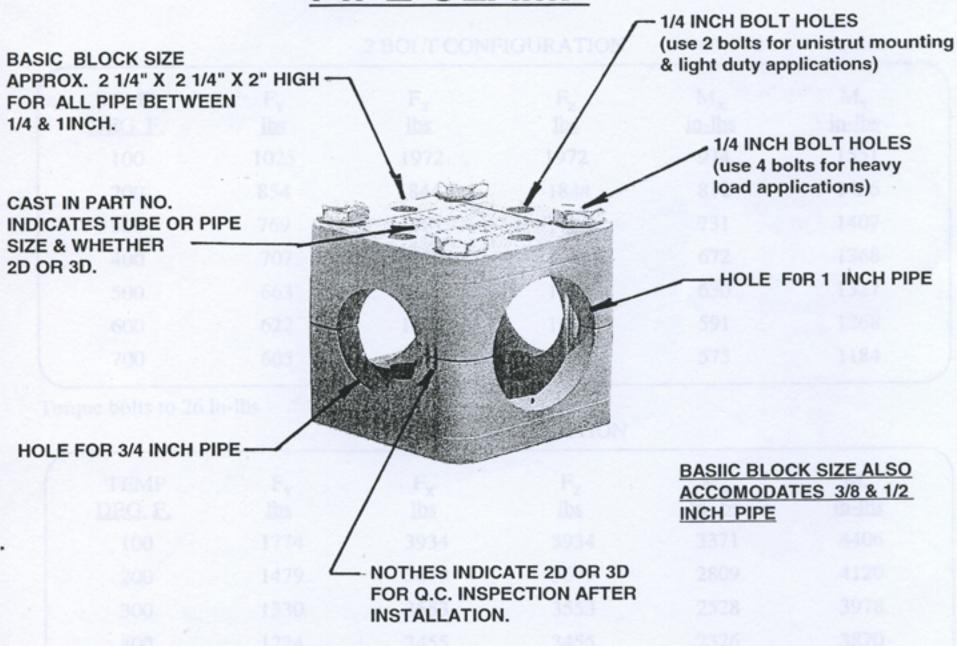
STANDARD MAT'L ASTM A351 GR. CF-8 (304SS)

also available in monel, brass & carbon steel





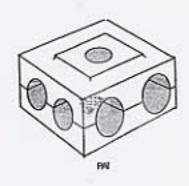
PIPE CLAMP

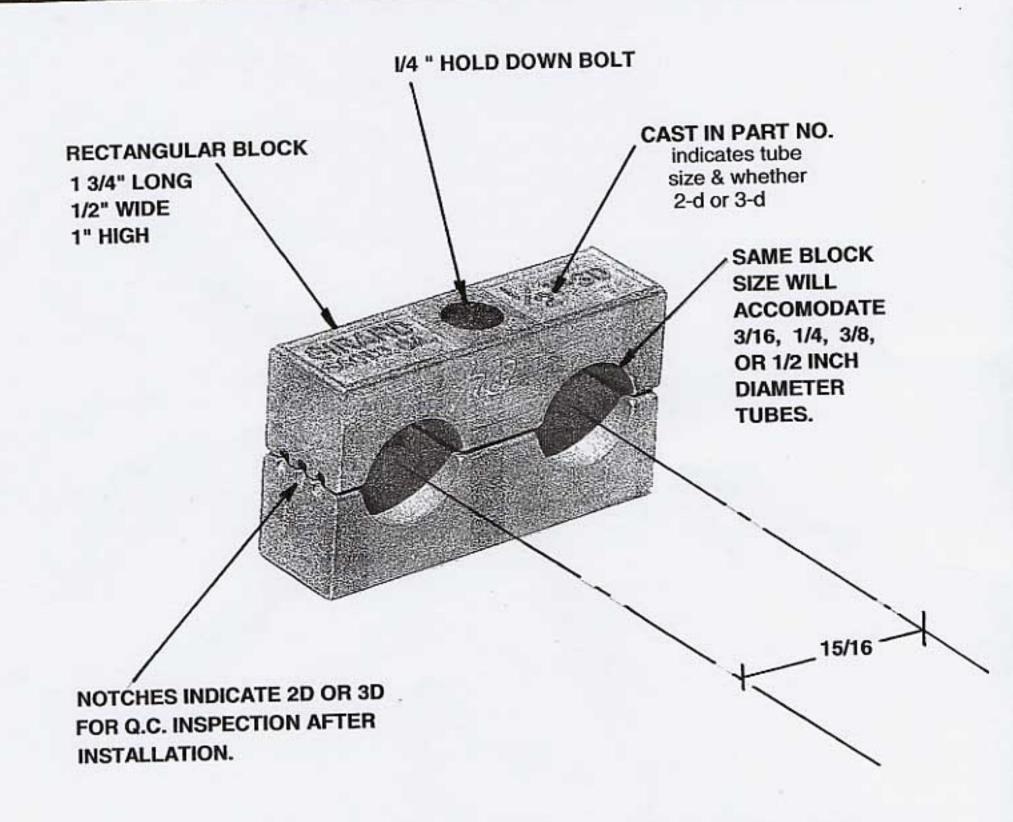


2-WAY SEISMIC TUBING CLAMP

FOR SMALL BORE PIPE & TUBE TO 1 INCH
NUCLEAR GRADE
2-DIRECTIONAL OR 3-DIRECTIONAL
STANDARD MAT'L ASTM A351 GR. CF-8 (304 ss)
also available in monel, brass & carbon steel



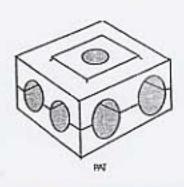


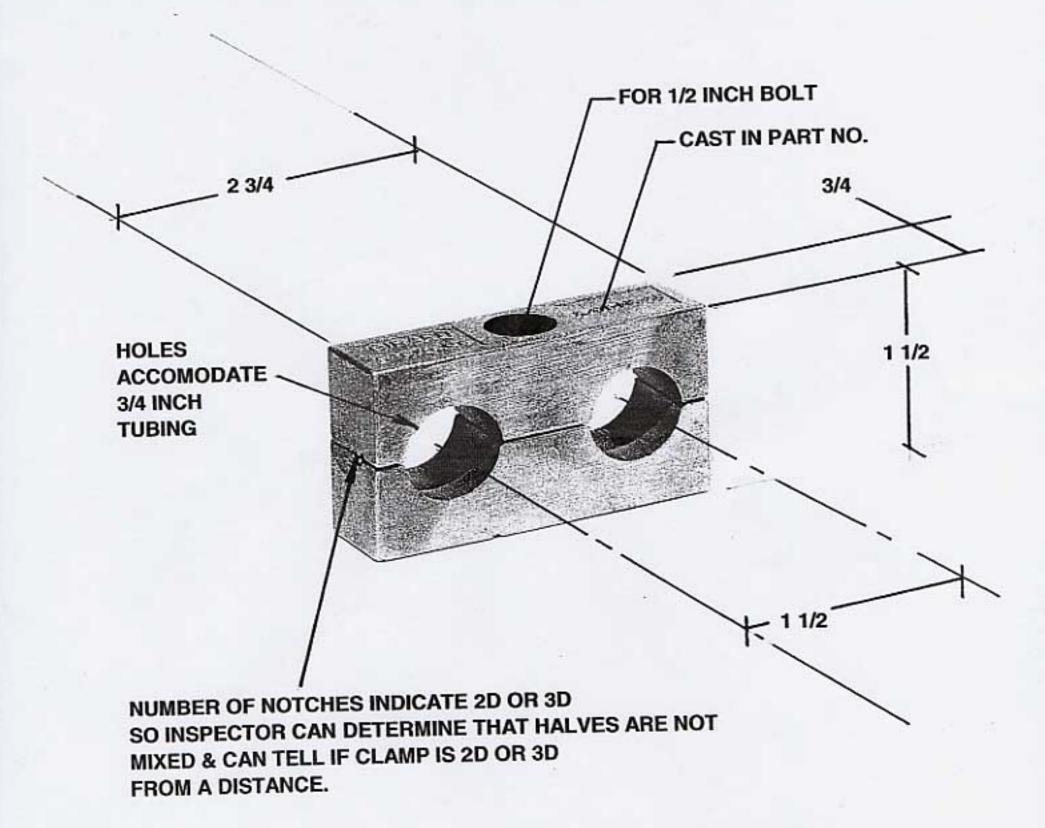


ORDINARY SEISMIC TUBING CLAMP

NUCLEAR GRADE
2-DIRECTIONAL OR 3-DIRECTIONAL
STANDARD MAT'L ASTM A351 GR. CF-8 (304SS)
also available in monel, brass & carbon steel





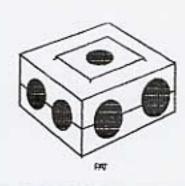


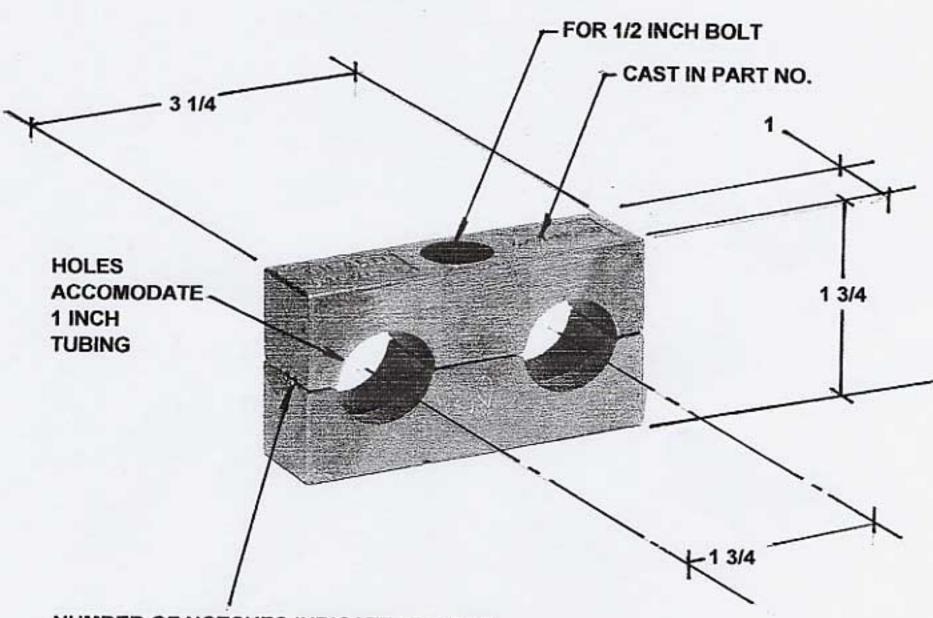
NUCLEAR GRADE SEISMIC TUBING CLAMP

3/4 INCH MS SERIES
2--DIRECTIONAL OR 3 DIRECTIONAL
STANDARD MAT'L ASTM A351 GR. CF-8 (304 ss)
also available in monel, brass & carbon steel

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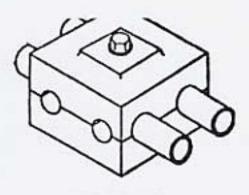
NUMBER OF NOTCHES INDICATE 2D OR 3D SO INSPECTOR CAN DETERMINE THAT HALVES ARE NOT MIXED & CAN TELL IF CLAMP IS 2D OR 3D FROM A DISTANCE.

Alle

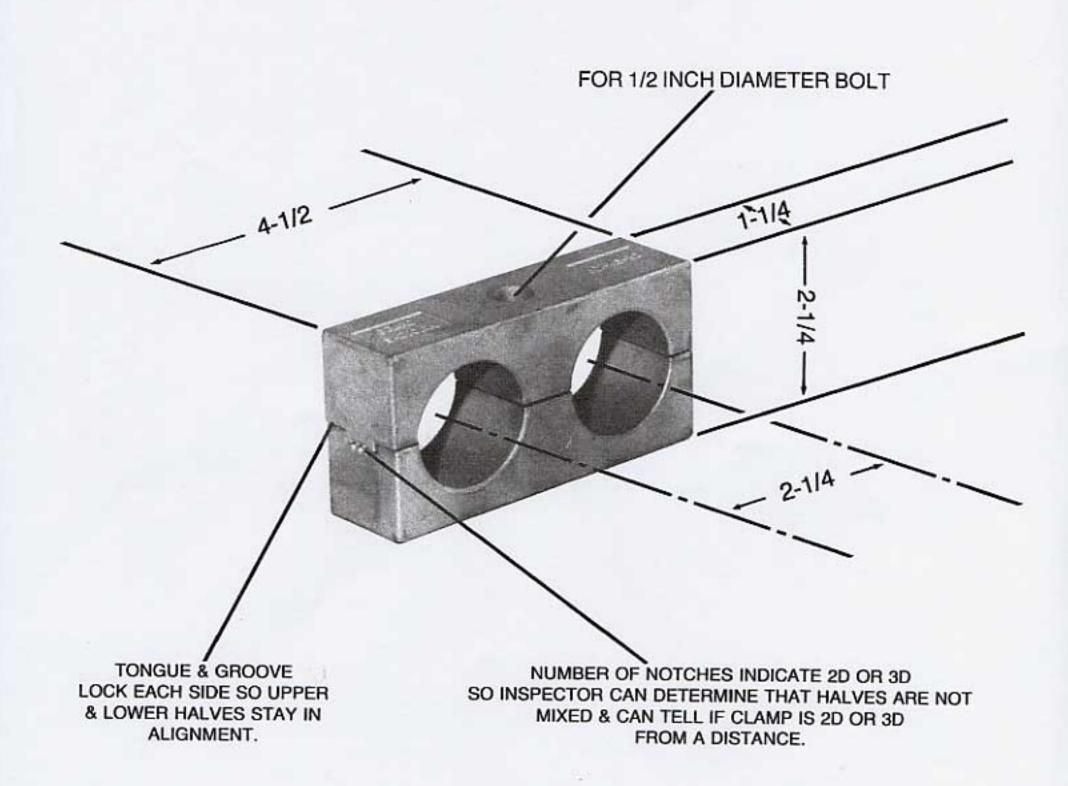
NUCLEAR GRADE SEISMIC TUBING CLAMP

1 INCH MS SERIES
2--DIRECTIONAL OR 3 DIRECTIONAL
STANDARD MAT'L ASTM A351 GR. CF-8 (304 ss)
also available in monel, brass & carbon steel





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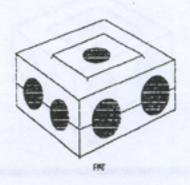


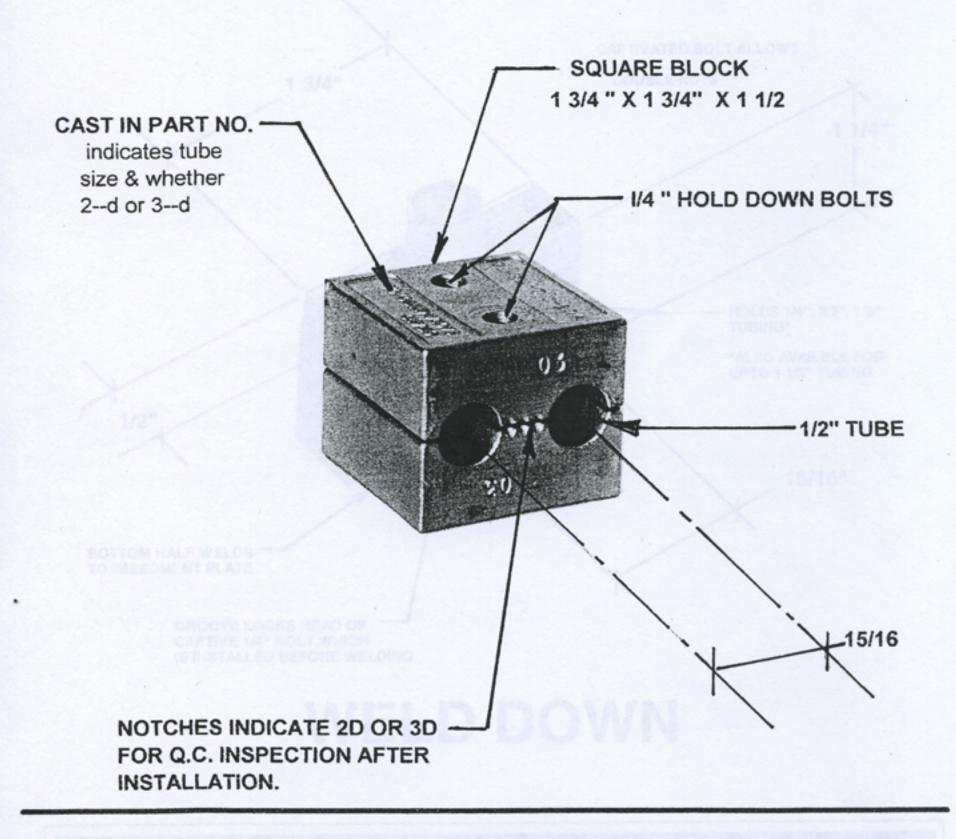
NUCLEAR GRADE TUBING CLAMP

1-1/2 INCH MS SERIES
PIN: 1-1/2 T-MS-2D OR 3D
STAINLESS STEEL, BRASS, MONEL
PRODUCED TO ASME III, NF & NCA

40

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SEISMIC TUBING CLAMP

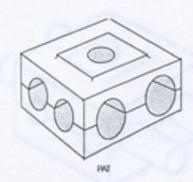
NUCLEAR GRADE

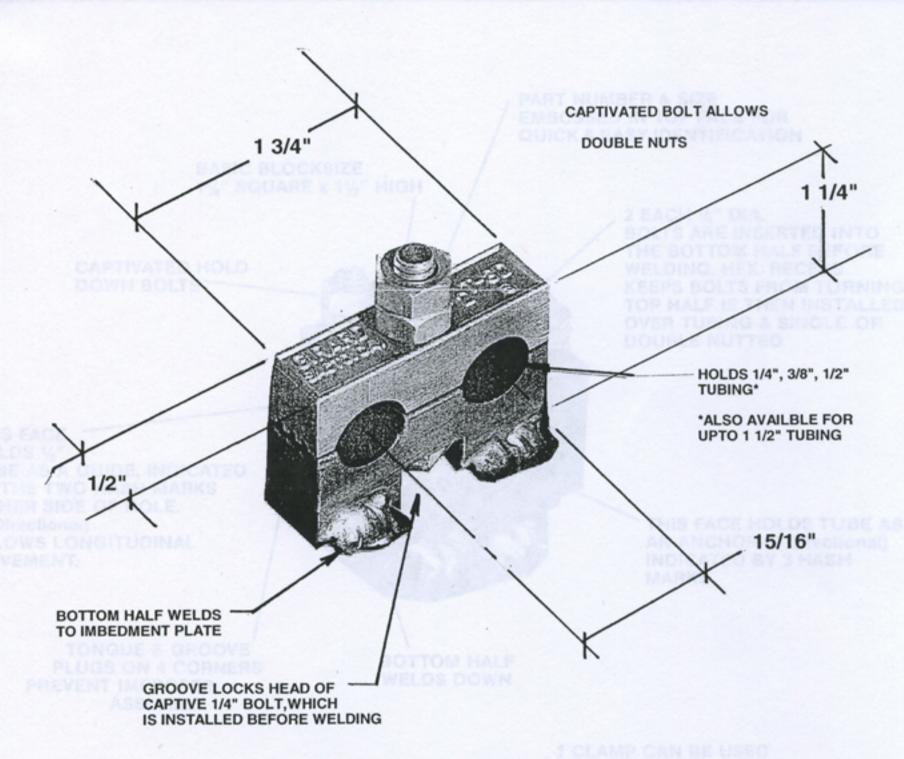
2--DIRECTIONAL OR 3 DIRECTIONAL

STANDARD MAT'L ASTM A351 GR. CF-8 (304SS)

also available in monel, brass & carbon steel







WELD DOWN

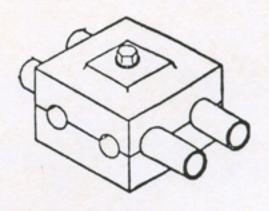
2-WAY SEISMIC TUBING CLAMP

NUCLEAR GRADE
2--DIRECTIONAL OR 3 DIRECTIONAL
STANDARD MAT'L ASTM A351 GR. CF-8 (304 ss)
also available in monel, brass & carbon steel

Cirard development inc.

P.O. BOX 172 RANCHO CORDOVA, CALIFORNIA

Phone: (916) 635-8159



PAT. & PAT. PEND.

PART NUMBER & SIZE
EMBOSSED IN TOP FACE FOR
QUICK & EASY IDENTIFICATION

BASIC BLOCKSIZE 13/4" SQUARE x 11/2" HIGH

CAPTIVATED HOLD DOWN BOLTS

THIS FACE
HOLDS ½"
TUBE AS A GUIDE, INDICATED
BY THE TWO HASH MARKS
EITHER SIDE OF HOLE.
(2 Directional)
ALLOWS LONGITUDINAL
MOVEMENT.

TONGUE & GROOVE PLUGS ON 4 CORNERS PREVENT IMPROPER ASSEMBLY

2 EACH 1/4 BOLTS AR THE BOTT WELDING. KEEPS BO TOP HALF OVER TUB DOUBLE N

BOTTOM HALF WELDS DOWN 2 EACH 1/4" DIA.
BOLTS ARE INSERTED INTO
THE BOTTOM HALF BEFORE
WELDING. HEX. RECESS
KEEPS BOLTS FROM TURNING.
TOP HALF IS THEN INSTALLED
OVER TUBING & SINGLE OR
DOUBLE NUTTED

THIS FACE HOLDS TUBE AS AN ANCHOR (3 Directional) INDICATED BY 3 HASH MARKS

1 CLAMP CAN BE USED EITHER AS A GUIDE OR AN ANCHOR

TUBING CLAMP FOR INSTRUMENTATION & CONTOL TUBING

NUCLEAR GRADE, ASME III, N.F. 2 DIRECTIONAL OR 3 DIRECTIONAL 304 S.S. (ASTM A351 GR CF-8)

600 SERIES
BASIC BLOCK CLAMPS 1/4" TO 1/2" TUBE